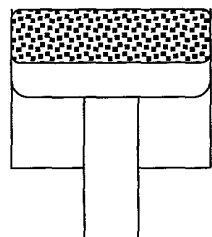
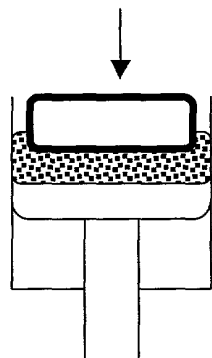


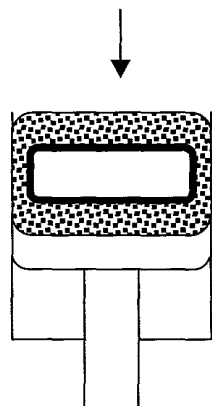
**FIG. 1**



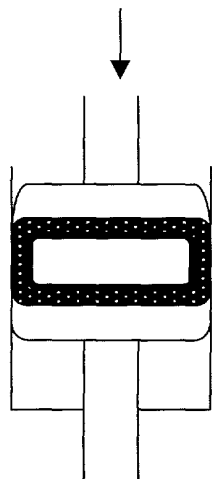
Add first powder to die press



Place pharmaceutical core coated with compressible coating on top of first powder



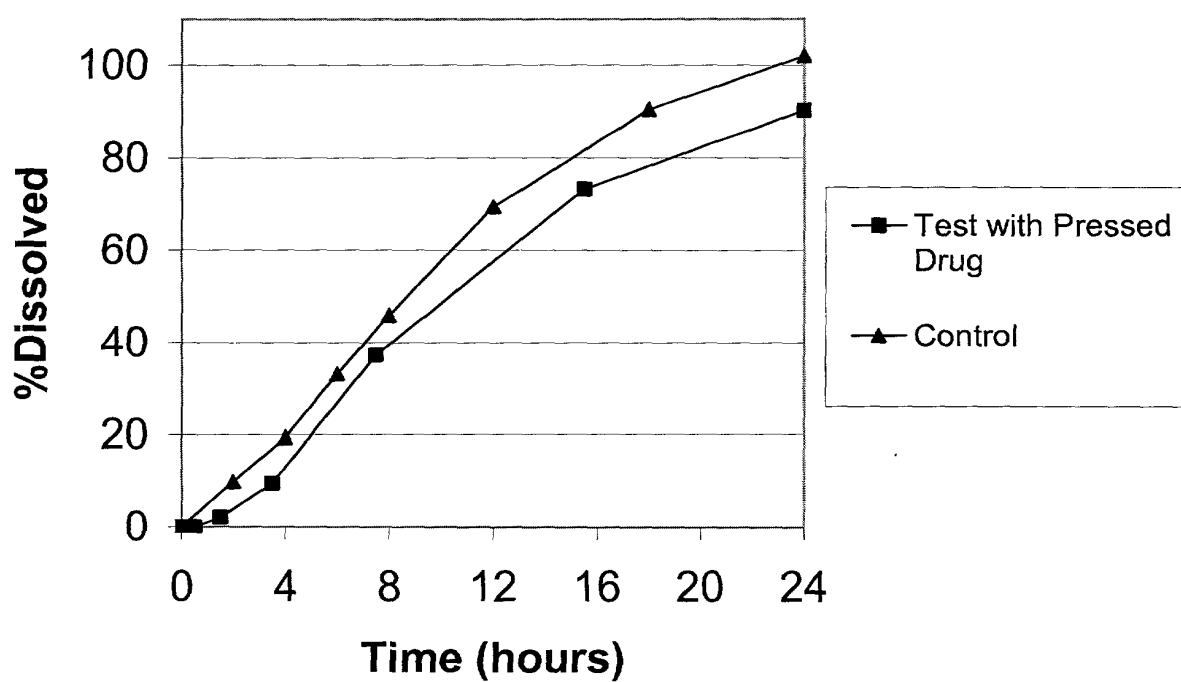
Optionally, add second powder to die press



Compress powder(s) onto compressible coating

**FIG. 2**

**Pseudoephedrine Release from Coated  
Controlled Release Tablets with Immediate  
Release Cetirizine Pressed onto Surface**



**FIG. 3**

